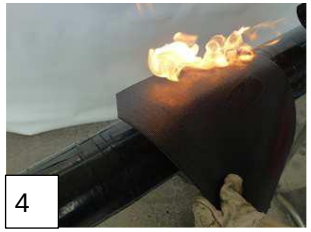
Application Manual
Kebulen heat shrinkable sleeve C 50-M

If there is residual moisture, dry the pipe connections of the flange using a propane gas flame and preheat the pipe to 50°C.

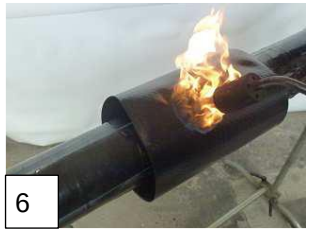
Roughen the surface in the circumferential direction with a steel wire brush, emery cloth (60 grit) or abrasive fleece. Remove dust residues by blowing off or with a hand brush.

Remove the protective foil from the start of the cuff.

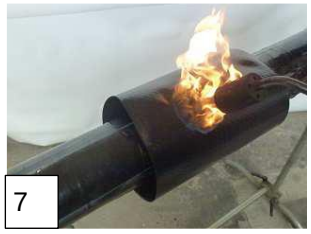


Heat the rubber on the inside with a soft propane gas flame.

In the 10 or 2 o'clock position, place the sleeve in the axial direction and press on so that the sleeve joint overlaps evenly on both sides.



Remove the release film completely, wrap the cuff around the pipe, heat the inside of the cuff end and close the cuff overlapping.



Heat the top of the foil with the flame until the thermal indicator can no longer be felt.

First heat one side and press it on.

Proceed the other side in the same way of the closure flap.

Starting at the bottom, heat the sleeve with a blue-yellow flame, first shrinking it onto the end of the sleeve.

The shrinking process can be supported by pressing with the glove. In particular, press on the emerging edges of the start of the cuff.

Again, starting from the center, guide the flame in the circumferential direction up to the sealing tab and shrink the tip end.

The shrinking process is complete when the cuff is tight and the thermal indicator can no longer be felt.

Kebulin-Gesellschaft Kettler GmbH & Co. KG
Ostring 9 | D-45701 Herten-Westerholt
Tel. +49 209 9615-0 | Fax +49 209 9615-0 | info@kebu.de | www.kebu.de

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