Application manual
Kebudur PU-Repair

Kebudur PU Repair is a two-component polyurethane system for repairing defects and mechanical damages on PE and PP factory coatings, as well as for polyurethane coatings on fittings and pipelines.
The recommended dry film thickness (DFT) is ≥ 1500 µm.
Kebudur PU Repair is applied with a static mixer (Kebumix 62) and applied with a spatula.

1

Remove non-adherent parts, round out and chamfer edges with a hand rasp with half-round blade. Roughen repair area and activate with a soft propane gas flame.

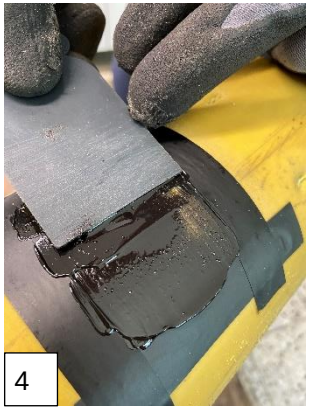
2

Insert Kebudur PU Repair cartridge into Kebumix 62 and attach mixing tube. Discard some Kebudur PU Repair until a homogeneous black mixture emerges.

3

Apply the required amount of Kebudur PU Repair to the defective area.

Optional:
Tape off the repair area. Remove adhesive tape before curing!


4

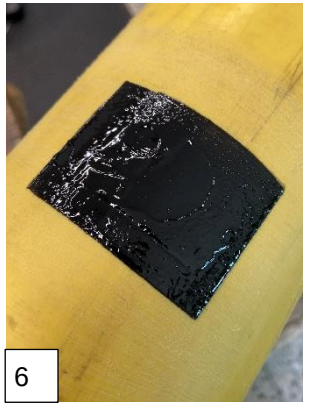
Spread the material quantity in the repair area with a plastic spatula.

The working time of approx. 1 min. must be considered!

5

Larger repair areas must be filled in sections, not in layers.

Kebudur PU Repair must be protected from moisture until it is touch dry!


6

Kebudur PU Repair is touch-proof after approx. 15 minutes. Finally, a high-voltage test with 8 kV per mm layer thickness (max. 20 kV) can be carried out.

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