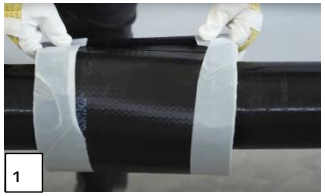
Application Manual
Kebulen heat shrinkable tube C50-M

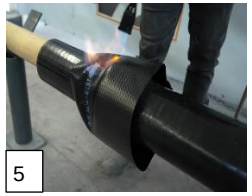


Slide the shrinktube onto the pipe, including the protective foil, before making the pipe connection.

Dry the surface to be coated with a propane gas flame.

Clean and roughen the surface by a suitable process (e.g. blasting, hand wire brush, lubricating paper. 8 GW 15.

Position the shrinktube centrally over the socket joint. Bring the weld seam of the shrinktube into position. Remove the protective foil from the side.

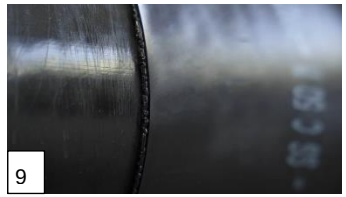


Shrink the shrinktube with a soft-set, yellow pro-pangas flame in a uniform movement in the circumferential direction, starting at the top center.

First shrink the shrinktube completely onto the pointed end.

Next, shrink the heat-shrink tubing onto the socket pipe.

The shrinking process is finished when the shrinktube fits closely everywhere and ....



...at the end of the shrinking process, the butyl rubber spills out.

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